



**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
30127	292	331	609	42	41
	296	332	615	43	41

**Hardness test**

Lot	Min	Max
	HRB	HRB
30127	77	78
	75	75

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to ASTM A-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed and quenched.

**Marking:**

SANDVIK 2RK65 ASTM A213/A269 COLD EN10216-5 TC1 AW UNS N08904 EN 1.4539 CFA SM  
L NDE 12.70 X 1.24 MM 1/2'' X 18 BWG/SWG HT 559262 SS LOT 30127 MADE IN SWEDEN  
\*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to  
Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by  
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot  
before cutting to finished lengths.

The delivered products comply with the specifications and  
requirements of the order.

The material is manufactured according to a Quality system,  
approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection  
Certificate may not be modified or revised in any way without the  
prior written approval of AB Sandvik Materials Technology.  
Unauthorized alterations to the Inspection Certificate, including  
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The certificate is produced with EDP and valid without signature.

